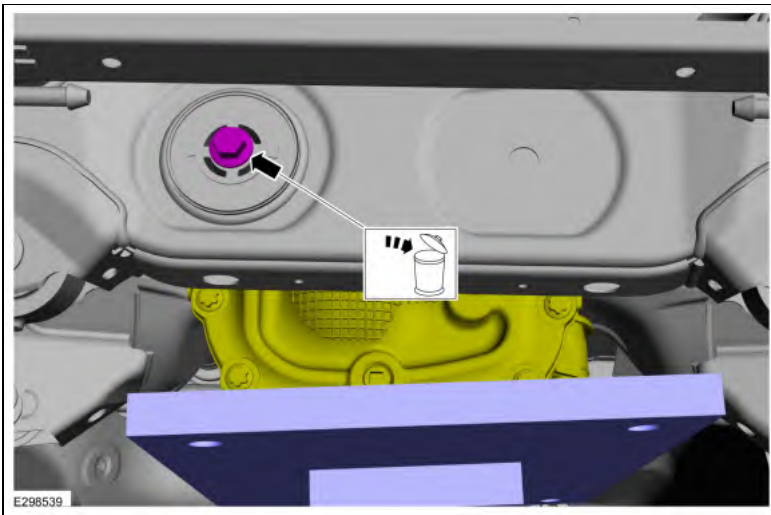
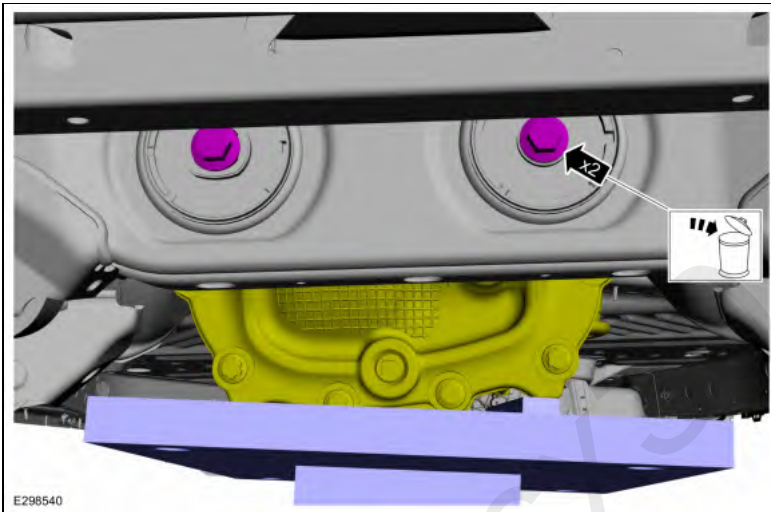




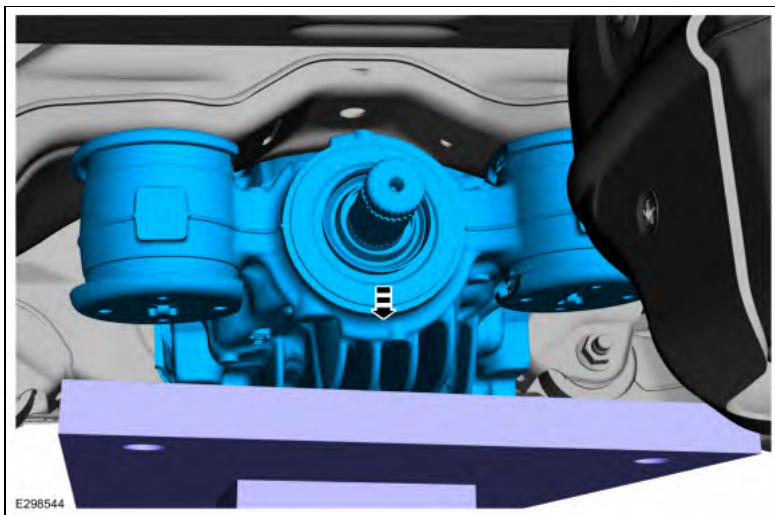
Vehicles equipped with 8.8-Inch Ring Gear

8. Remove and discard the rear axle housing support rear bolts.
Torque: 148 lb.ft (200 Nm)



All vehicles

9. Gently down the transmission jack and remove the rear axle assembly.
Use the General Equipment: Transmission Jack



Installation

1. To install, reverse the removal procedure.

Axle Housing Bushing

Special Tool(s) / General Equipment

	205-1066 Installer, Bushing
Flat Headed Screw Driver	

Removal

NOTE: Only worn or damaged bushings need to be replaced.

1. Remove the rear axle assembly.
Refer to: Axle Assembly (205-02 Rear Drive Axle/Differential, Removal and Installation).

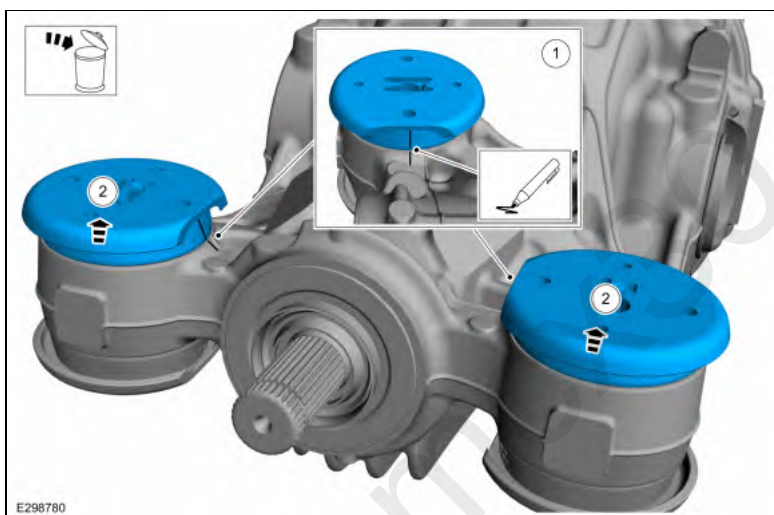
2.

1. **NOTE:** The rear axle bushings need to be installed in the same location as removed.

NOTE: Note the position of the component before removal. Flat surface is facing inside and in front of other side bushing.

Index-mark the rear axle front upper bushings and differential housing.

2. Using the general equipment, remove and discard the rear axle front upper bushings.
Use the General Equipment: Flat Headed Screw Driver



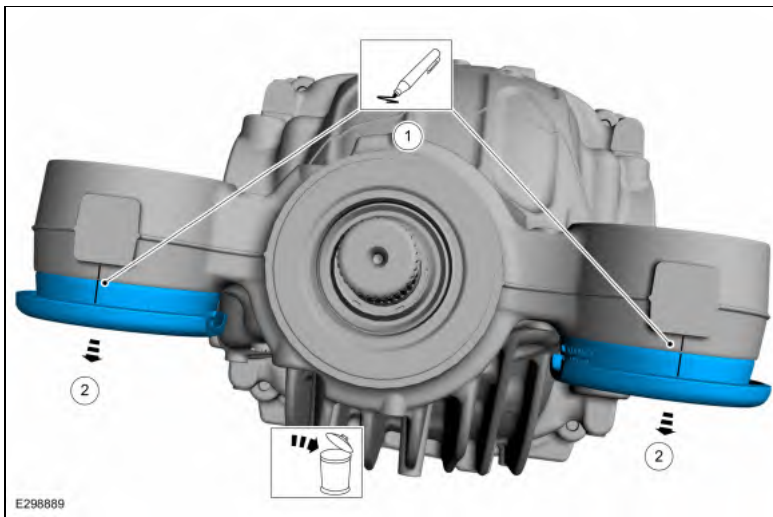
3.

1. **NOTE:** The rear axle bushings need to be installed in the same location as removed.

NOTE: Note the position of the component before removal. Flat surface is facing inside and in front of other side bushing.

Index-mark the rear axle front lower bushings and rear axle housing.

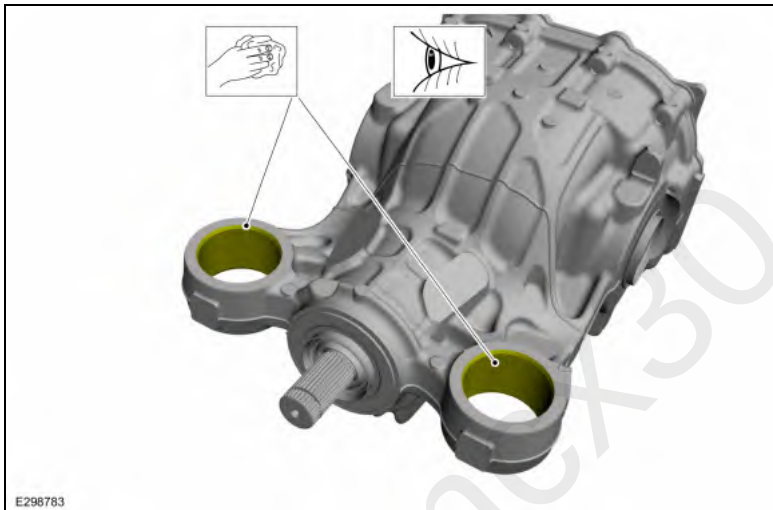
2. Using the general equipment, remove and discard the rear axle front lower bushings.
Use the General Equipment: Flat Headed Screw Driver



Installation

1. **NOTE:** Make sure that the surface is clean and free of foreign material.

Clean and inspect the rear axle assembly at bushing mating surfaces.



2. **NOTE:** Only one bushing is to be installed at a time.

NOTE: One side bushing shown, other side is similar.

NOTE: Make sure that the installation marks are aligned and flat surface is aligned inside.

NOTE: Press the bushing by hand initially.

Insert the new rear axle front lower bushings.